

Work Order ID 116143

April-07-14 8:46:56 AM

116143

Page 1

Item ID: 646.9502

Revision ID:

Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Start Qty: 1.00

1

Required Date: 4/11/14

Req'd Qty: 1.00

1

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
646.9500	N/C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP 646.9502								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

MAY 27 2014

MCS

14 04 08

DAS
31
9-89

DAS
33
9-89

14-04-09

DAS
06
9-89

MAY 27 2014

Work Order ID 116143

April-07-14 8:46:56 AM

116143

Page 2

Item ID: 646.9502 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: 206 Cable Cutters Low
 Start Date: 4/07/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/11/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					1	\$	14-05-27	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 646.9502 Location: <u>FG 161</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00				MLG		14-05-28	
Quality Control									

 14-5-27

Picklist Print

April-07-14 8:46:53 AM

Page 1

Work Order ID: 116143

116143

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9601 *646.9601* Upper Cutter Assy		Manufactured	No			110	Each	1.0000	**	1			
										112452		DAS 32 9-89	
	DAS 06 9-89			<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST429				1					DAS 31 9-89
					113326			1					
646.9603 *646.9603* Lower Cutter Assy Low		Manufactured	No			110	Each	0.0000	**	1			
	DAS 06 9-89									89706		DAS 32 9-89	DAS 31 9-89
646.9810 *646.9810* Deflector		Manufactured	No			110	Each	7.0000	**	1			
	DAS 06 9-89											DAS 32 9-89	DAS 31 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				CA				7					DAS 31 9-89
					109919			7					
647.0210 *647.0210* Rail		Manufactured	No			110	Each	41.0000	**	1			
	DAS 06 9-89									109919		DAS 32 9-89	DAS 31 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				CA				4					DAS 31 9-89
					111516			4					
				ST421				37					
					110632			4					
					91280			7					
					91440			25					
					M123185			1					
										91440			

Picklist Print

April-07-14 8:46:53 AM

Page 2

Work Order ID: 116143

116143

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

647.0110 Manufactured No

110 Each

3.0000

0 1

647.0110

Roof Doubler

**

DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST420

3

89703

2

m126249

1

126249

DAS
31
9-89

647.0310 Manufactured No

110 Each

37.0000

2 2

647.0310

Channel

**

DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST422

37

109494

2

110188

2

113696

6

90799

26

m123185

1

110188

DAS
31
9-89

646.9910 Manufactured No

110 Each

166.0000

4 4

646.9910

Struts

**

DAS
33
9-89

14-04-09

DAS
06
9-89

Location

Loc Qty

Loc Code

ST420

18

106009

4

106667

10

109407

2

91269

2

ST420A

148

93189

148

93189

DAS
31
9-89

April-07-14 8:46:53 AM

Shop Packet Print

Page 2

Picklist Print

April-07-14 8:46:53 AM

Page 3

Work Order ID: 116143

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

116143

646.9502

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

647.0112

Manufactured No

110

Each

79.0000

8

8

647.0112

Strut Bracket

DAS
06
9-89

Location

Loc Qty

Loc Code

st535

79

89701

4

91264

66

92480

3

M123185

6

**

DAS
33
9-89

DAS
31
9-89

91264

647.0113

Manufactured No

110

Each

7.0000

2

2

647.0113

Strut Doubler

DAS
06
9-89

Location

Loc Qty

Loc Code

ST421

7

89700

7

**

DAS
33
9-89

DAS
31
9-89

89700

647.0114

Manufactured No

110

Each

0.0000

1

1

647.0114

Panel

DAS
06
9-89

Location

Loc Qty

Loc Code

ST536

35

89699

2

m123185

1

m126249

32

**

**

DAS
33
9-89

DAS
31
9-89

111461

14-04-09

647.0116

Manufactured No

110

Each

35.0000

2

2

647.0116

Doubler

DAS
06
9-89

DAS
31
9-89

126249

Picklist Print

April-07-14 8:46:53 AM

Page 4

Work Order ID: 116143

116143

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

647.0410
647.0410
Tube

Manufactured No

110 Each 6.0000 ****** 1

DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST536

6

106897

1

109587

3

110641

2

109581

DAS
31
9-89

647.0114
647.0114
Clip

Manufactured No

110 Each 96.0000 ****** 1

DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

st535

96

106616

96

106616

DAS
31
9-89

647.0115
647.0115
Clip

Manufactured No

110 Each 91.0000 ****** 1

DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

st535

91

106617

91

106617

DAS
31
9-89

NAS1149FN832P

Purchased No

110 Each 10,428.00 ****** 111

DAS
33
9-89

14-04-09

NAS1149FN832P
Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

ST295

430

123185

30

123522

400

st510

9998

125268

9998

125268

DAS
31
9-89

April-07-14 8:46:53 AM

Shop Packet Print

Page 4

Picklist Print

April-07-14 8:46:53 AM

Page 5

Work Order ID: 116143

Parent Item: 646.9502

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116143

646.9502

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

110

Each

7,230.000 ~~62~~ 62

NAS1149F0332P

Washer

DAS
33
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

GA	205
122063	205
ST295	2558
123900	12
m123185	46
m128401	2500
ST510a	4421
125646	1921
m127831	2500
ST522	46
m123185	46

125646

DAS
31
9-89

AN3-11A

Purchased

No

110

Each

449.0000 ~~8~~ 8

AN3-11A

Bolt

DAS
06
9-89

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST511	439
123185	10
m125709	429
ST525	10
123185	10

125709

MS21042-3

MS21042L3

Purchased

No

110

Each

47.0000 ~~17~~ 17

MS21042-3

Nut

DAS
06
9-89

DAS
33
9-89

14-04-09

DAS
31
9-89

Location

Loc Qty

Loc Code

ST313	47
123185	5
123352	42

April-07-14 8:46:54 AM

Shop Packet Print

Page 5

Picklist Print

April-07-14 8:46:54 AM

Page 6

Work Order ID: 116143

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

116143
646.9502

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

CCR264SS-3-06

Purchased

No

110

Each

122.0000

8

CCR264SS-3-06

Rivet

DAS
06
9-89

Location

Loc Qty

Loc Code

ST327

122

m126320

22

m128429

100

126320

MS21059L08

Purchased

No

110

Each

867.0000

4

MS21059L08

Nut

DAS
06
9-89

Location

Loc Qty

Loc Code

MF4

2

125654

2

ST508

865

123185

1

125654

864

125654

CR3213-4-05

Purchased

No

110

Each

284.0000

26

26

CR3213-4-05

RIVET

DAS
06
9-89

Location

Loc Qty

Loc Code

ST328

284

123301

190

m127376

94

127376

CR3213-4-6

Purchased

No

110

Each

440.0000

20

20

CR3213-4-6

Rivet

DAS
06
9-89

Location

Loc Qty

Loc Code

ST328

240

123301

240

ST329

200

M128429

200

123301

April-07-14 8:46:54 AM

Shop Packet Print

Page 6

Picklist Print

April-07-14 8:46:54 AM

Page 7

Work Order ID: 116143

116143

Parent Item: 646.9502

646 9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-4

Purchased

No

110

Each

1,190.000

19

19

CR3213-4-4

Rivet

DAS
06
9-89

Location

Loc Qty

Loc Code

ST328

500

126282

500

ST329

683

123185

7

123301

276

M128401

400

st541

7

123185

7

**

DAS
33
9-89

DAS
31
9-89

CR3213-4-2

Purchased

No

110

Each

822.0000

18

18

CR3213-4-2

Cherry Rivet

DAS
06
9-89

Location

Loc Qty

Loc Code

ST328

822

123301

492

m123185

38

m126320

292

**

DAS
33
9-89

DAS
31
9-89

CR3213-4-3

Purchased

No

110

Each

1,038.000

18

18

CR3213-4-3

Cherry Rivet

DAS
06
9-89

Location

Loc Qty

Loc Code

st552

1038

123185

38

123301

1000

**

DAS
33
9-89

DAS
31
9-89

April-07-14 8:46:54 AM

Shop Packet Print

Page 7

Picklist Print

April-07-14 8:46:54 AM

Page 8

Work Order ID: 116143

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

116143
646.9502

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

MS21047-3 Purchased No

110 Each

221.0000

6

MS21047-3

Nut Plate
DAS
06
9-89

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST315

1

123301

1

st507

220

125654

220

125654

MS21042-08 Purchased No

110 Each

10.0000

54 54

MS21042-08

USE MS21042L08

DAS
06
9-89

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST

10

123185

10

MS27039-08-13 Purchased No

110 Each

588.0000

6 6

MS27039-08-13

Screw

DAS
06
9-89

**

DAS
33
9-89

140408

Location

Loc Qty

Loc Code

Mezz

92

4067

92

ST307

150

123352

129

M123185

21

ST506

346

124326

346

123352

April-07-14 8:46:54 AM

Shop Packet Print

Page 8

Picklist Print

April-07-14 8:46:54 AM

Page 9

Work Order ID: 116143

116143

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

MS21059-3

Purchased

No

110

Each

622.0000

2

2

DAS
33
9-89

MS21059-3

Nut Plate
DAS
06
9-89

Location

Loc Qty

Loc Code

ST316

622

123023

50

123185

10

123301

62

123900

500

123301

DAS
31
9-89

AN743-13

Purchased

No

110

Each

21.0000

1

1

DAS
33
9-89

AN743-13

Bracket

DAS
06
9-89

Location

Loc Qty

Loc Code

ST347

21

M126010

1

M126249

20

126249

DAS
31
9-89

AN3-3A

Purchased

No

110

Each

469.0000

1

1

DAS
33
9-89

AN3-3A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

ST350

469

m126249

1

m127044

37

m127815

181

m128429

250

127815

DAS
31
9-89

April-07-14 8:46:54 AM

Shop Packet Print

Page 9

Picklist Print

April-07-14 8:46:54 AM

Page 10

Work Order ID: 116143

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

116143
646.9502

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-04

Purchased

No

110

Each

911.0000

12

CCR264SS3-04

Rivet

DAS
06
9-89

Location

Loc Qty

Loc Code

ST327

911

123185

32

123352

200

123785

400

m128228

79

m128454

200

**

DAS
33
9-89

DAS
31
9-89

128228

CR3212-5-4

Purchased

No

110

Each

166.0000

8

CR3212-5-4

Cherry Rivet

DAS
06
9-89

Location

Loc Qty

Loc Code

ST328

166

120410

103

123301

63

**

DAS
33
9-89

DAS
31
9-89

123301

CCR264SS3-2

Purchased

No

110

Each

300.0000

4

CCR264SS3-2

Rivet, Cherry

DAS
06
9-89

Location

Loc Qty

Loc Code

ST327

300

126363

200

m127580

100

**

DAS
33
9-89

14-04-08

DAS
31
9-89

127580

April-07-14 8:46:55 AM

Shop Packet Print

Page 10

Picklist Print

Page 11

April-07-14 8:46:55 AM

Work Order ID: 116143

116143

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

NAS1835-08

Purchased

No

110

Each

34.0000

4

DAS
33
9-89

DAS
31
9-89

NAS1835-08

Insert

Location

Loc Qty

Loc Code

ST297

10

m128401

10

ST298

24

m123185

2

m126400

22

126400

CR3213-4-1

Purchased

No

110

Each

361.0000

14

DAS
33
9-89

DAS
31
9-89

CR3213-4-1

Cherry Rivet

Location

Loc Qty

Loc Code

ST328

361

123301

20

m126249

241

m126254

100

4x123301
10x126249

DAS
06
9-89

MS27039-1-08

Purchased

No

110

Each

2,248.000

5

DAS
33
9-89

14-04-08

MS27039-1-08

Screw

Location

Loc Qty

Loc Code

GA

19

m125654

19

ST305

2100

m128636

2100

st507

129

m127255

129

127255

DAS
06
9-89

April-07-14 8:46:55 AM

Shop Packet Print

Page 11

Picklist Print

April-07-14 8:46:55 AM

Work Order ID: 116143

116143

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

647.1210

Manufactured No

110

Each

3.0000

1

647 1210

Screen

DAS
06
9-89

Location

Loc Qty

Loc Code

ST536

3

m126249

3

110

Each

6.0000

1

MS35842-11

Purchased

No

MS35842-11

Hose Clamp

DAS
06
9-89

Location

Loc Qty

Loc Code

ST290

6

m128062

6

110

Each

230.0000

43

MS27039-08-11

Purchased

No

MS27039-08-11

SCREW

DAS
06
9-89

Location

Loc Qty

Loc Code

ST307

18

123352

18

ST506

212

122441

100

123185

1

123900

111

MS27039-08-06

Purchased

No

MS27039-08-06

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST307

228

117065

2

125646

100

m123185

2

m126249

124

110

Each

228.0000

4

DAS
33
9-89

14-04-08

125646

April-07-14 8:46:55 AM

Shop Packet Print

Page 12

Picklist Print

April-07-14 8:46:55 AM

Page 13

Work Order ID: 116143

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

116143

646.9502

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-09

Purchased

No

110

Each

117.0000

4 4

MS27039-08-09

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

Mezz

51

11187

51

ST307

66

m127904

66

110

Each

234.0000

2

MS27039-08-12

Purchased

No

MS27039-08-12

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

Mezz

7

1850

7

ST307

62

123352

31

123900

31

ST506

165

123352

65

124326

100

110

Each

519.0000

5

MS27039-1-11

Purchased

No

MS27039-1-11

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

33

9662

33

ST305

210

123185

1

123352

99

125654

110

ST506

276

124326

276

April-07-14 8:46:55 AM

Shop Packet Print

Page 13

Picklist Print

April-07-14 8:46:55 AM

Work Order ID: 116143

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Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-4	Purchased	No	110	Each	178.0000	1	1	DAS 33 9-89
<div> <div>*CR3212-4-4*</div> <div>CHERRY RIVET</div> <div>DAS 06 9-89</div> </div> <div> <div>Location</div> <div>ST328</div> <div>m128062</div> </div> <div> <div>Loc Qty</div> <div>178</div> <div>178</div> </div> <div> <div>Loc Code</div> <div></div> <div>128062</div> </div>								
MS24694-S8	Purchased	No	110	Each	68.0000	5	5	DAS 33 9-89
<div> <div>*MS24694-S8*</div> <div>Screw</div> <div>DAS 06 9-89</div> </div> <div> <div>Location</div> <div>ST302</div> <div>123352</div> </div> <div> <div>Loc Qty</div> <div>68</div> <div>68</div> </div> <div> <div>Loc Code</div> <div></div> <div>123352</div> </div>								
AN3-10A	Purchased	No	110	Each	414.0000	8	8	DAS 33 9-89
<div> <div>*AN3-10A*</div> <div>Bolt</div> <div>DAS 06 9-89</div> </div> <div> <div>Location</div> <div>ST351</div> <div>m127817 m128403</div> </div> <div> <div>Loc Qty</div> <div>414</div> <div>43 371</div> </div> <div> <div>Loc Code</div> <div></div> <div>128403</div> </div>								
600.0990	Purchased	No	110	Each	7.0000	1	1	DAS 33 9-89
<div> <div>*600.0990*</div> <div>MAGNABOND 6398 PART A</div> <div>DAS 6 9-89</div> </div> <div> <div>Location</div> <div>CA</div> <div>m127832</div> </div> <div> <div>Loc Qty</div> <div>2</div> <div>2</div> </div> <div> <div>Loc Code</div> <div></div> <div>126233</div> </div>								
<div> <div></div> <div>ST520</div> <div>m126215</div> </div> <div> <div></div> <div>1</div> <div>1</div> </div> <div> <div></div> <div></div> <div></div> </div>								
<div> <div></div> <div>ST540</div> <div>m126233</div> </div> <div> <div></div> <div>4</div> <div>4</div> </div> <div> <div></div> <div></div> <div></div> </div>								

Picklist Print

April-07-14 8:46:55 AM

Page 15

Work Order ID: 116143

116143

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 4/07/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

600.0991
600.0991
 MAGNOBOND 6398 PART B

Purchased

No

110

Each

7.0000

1

**

DAS
 33
 9-89

DAS
 6
 9-89

Location

Loc Qty

Loc Code

CA

2

m127832

2

ST540

5

m126215

1

m126233

4

126233

600.1012
600.1012
 Sealant PRT425B2 (#654 semkit)

Purchased

No

110

Each

60.0000

1

**

DAS

14-04-08

Location

Loc Qty

Loc Code

ST364

60

m127099

45

m127996

15

127099

DAS
 6
 9-89

April-07-14 8:46:55 AM

Shop Packet Print

Page 15

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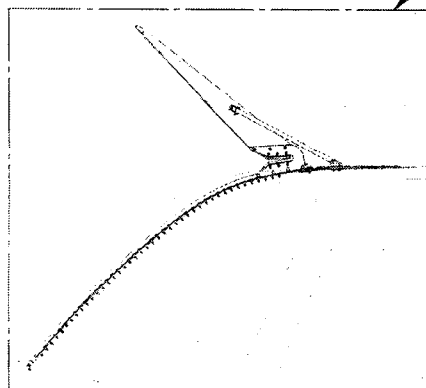
NOTES:

- 1 AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

UNINCORPORATED ECN(S)

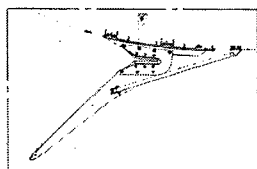
02729, 02736, 03047

DETAIL A



REFERENCE ONLY

DETAIL B



QTY	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
1	47	601.1046	RIVET		
1	48	600.0991	MAGNORBOND 6398 PART B		
1	47	600.0990	MAGNORBOND 6398 PART A		
1	46	600.1012	SEALANT	PP-1425 CLASS B	
5	45	601.1989	SCREW		
2	44	601.2989	SCREW		
4	43	601.2987	SCREW		
4	42	601.3000	SCREW		

REV.	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPE REVISED		UIC
2	FIELD RELEASE		P. SPAYD

QTY	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
47	47	41	601.2893	SCREW	
1	40	601.2982	HOSE CLAMP		
1	39	601.2980	SCREEN		
5	38	601.1621	SCREW		
14	37	601.2979	RIVET		
4	36	601.2984	INSERT		
4	35	601.2277	RIVET		
8	34	601.2983	RIVET		
12	33	601.2980	NUTPLATE RIVET		
1	32	601.2822	BOLT		
1	31	601.2985	BRACKET		
2	30	601.1900	NUTPLATE		
6	29	601.2988	SCREW		
53	28	601.2973	LOCKNUT		
6	27	600.0795	NUTPLATE		
18	26	601.0790	RIVET		
18	25	601.1039	RIVET		
19	24	601.1915	RIVET		
20	23	601.2991	RIVET		
26	22	601.1183	RIVET		
4	21	601.2356	NUTPLATE		
8	20	601.2981	NUTPLATE RIVET		
17	19	601.2943	LOCKNUT		
17	18	601.2826	BOLT		
46	17	601.1607	WASHER		
14	16	601.2764	WASHER		
1	15	647.0115	CLIP		
1	14	647.0114	CLIP		
1	13	647.0410	TUBE		
2	12	647.0116	DOUBLER		
1	11	647.0111	PANEL		
2	10	647.0113	STRUT DOUBLER		
8	9	647.0112	STRUT BRACKET		
4	8	646.9910	STRUT		
2	7	647.0310	CHANNEL		
1	6	647.0110	ROOF DOUBLER		
1	5	647.0210	RAIL		
1	4	646.9810	DEFLECTOR		
3	3	646.9603	LOWER CUTTER ASSY LOW		
1	2	646.9602	LOWER CUTTER ASSY HIGH		
1	1	646.9601	UPPER CUTTER ASSY		
		646.9502	206 CABLE CUTTERS KIT LOW		
		646.9501	206 CABLE CUTTERS KIT HIGH		

QTY	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
1	47	601.1046	RIVET		
1	48	600.0991	MAGNORBOND 6398 PART B		
1	47	600.0990	MAGNORBOND 6398 PART A		
1	46	600.1012	SEALANT	PP-1425 CLASS B	
5	45	601.1989	SCREW		
2	44	601.2989	SCREW		
4	43	601.2987	SCREW		
4	42	601.3000	SCREW		

APICAL INDUSTRIES

2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

206 CABLE CUTTERS KIT

646.9500

SHEET 1 OF 3

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02736				SHEET 1 OF 1	
	DWG NO. 646.9500	REV: N/C	PREPARED BY S. HUFF	DATE: 01/06/10	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: 206 CABLE CUTTERS KIT					
	APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: CORRECTED PARTS LIST ERRORS				

REFERENCE ONLY

17	R	601.1607	62	62	WASHER	NAS1149F0332P
16	R	601.2764	111	111	WASHER	NAS1149FN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION	
DOCUMENTS EFFECTED: <input type="checkbox"/> MDL <input checked="" type="checkbox"/> INSTALL INSTRUC <input checked="" type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM						CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR
						DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

<h1 style="margin:0;">APICAL</h1> <p style="margin:0;">INDUSTRIES, INC.</p>		ENGINEERING CHANGE NOTICE NO. 02729				SHEET 1 OF 3		
		DWG NO. 646.9500		REV: N/C		PREPARED BY S. HUFF	DATE: 12/23/09	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
		DWG TITLE: 206 CABLE CUTTERS KIT						
		APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>		QC <i>[Signature]</i>		EFF: CURRENT ORDER
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: HARDWARE REVISIONS FROM FIRST INSTALL						
REFERENCE ONLY								
51	A	601.3155	8	8	BOLT	AN3-10A		
50	A	601.3153	5	5	SCREW	MS24694S8		
41	R	601.2893	43	43	SCREW	MS27039-0811		
28	R	601.2973	54	54	LOCKNUT	MS21042-08		
18	R	601.2826	8	8	BOLT	AN3-11A		
16	R	601.2764	127	127	WASHER	NAS1149FN832P		
			9502	9501				
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION		
DOCUMENTS EFFECTED:						CHANGE CATEGORY	DER REVIEW REQUIRED	
<input type="checkbox"/> MDL <input checked="" type="checkbox"/> INSTALL INSTRUC <input checked="" type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM						<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	